

# Desmoquattro Valve Adjustment Shim Calculations

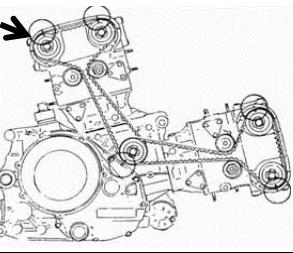
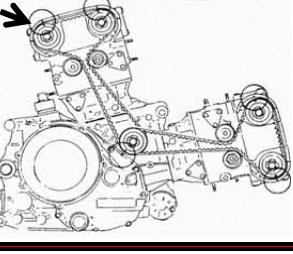
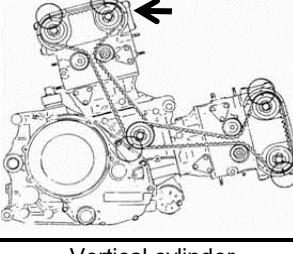
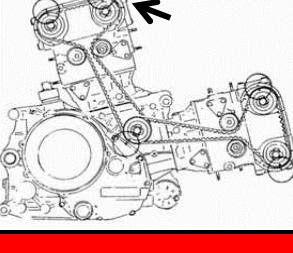
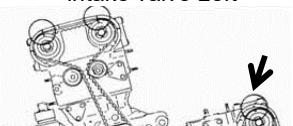
Bike:	ST4s	Mileage:	21,765			
Owner:	Vinnie	Date:	2/11/2017			
Conversion charts	Value	Converted				
<b>Metric to English</b>	<b>0.100</b>	<b>0.004</b>				
<b>English to Metric</b>	<b>0.013</b>	<b>0.330</b>				
Ducati Spec (mm)	Intake Closer	Opener 0.050 0.100	0.160	Exhaust Closer	Opener 0.050 0.100	0.160

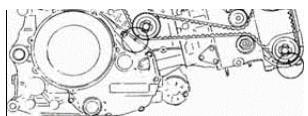
inch  
mm

**Ducati rec**  
 opn.05mm-.18mm  
 clsr.15mm-.25mm  
 opn.05mm-.23mm  
 clsr.10mm-.20mm

Required for calculations  
 Input recommended shim  
 clearance (LT) **All clearances in mm**

Intake Opener shim	Intake Closer shim
0.100	0.100
Exhaust Opener shim	Exhaust Closer shim
0.150	0.100

	Input values in blank cells			Calculated information		
		Opener shim	Closer shim		Opener shim	Closer shim
	<b>STEP 1</b> Measured gap values	Unloaded Gap 0.127	Loaded Gap 0.254	<b>Result of step 1</b> Actual GAP values	0.127	0.127
	<b>STEP 2</b> Current shim size	Opener shim	Closer shim	<b>Recommended shim</b>		
	<b>STEP 3</b> Actual shim used	Opener shim	Closer shim	Estimated clearance with new shim installed		
	<b>STEP 4</b> Measured gap values	Unloaded Gap	Loaded Gap	<b>Result of step 4</b> New actual gap		
	Input values in blank cells			Calculated information		
		Opener shim	Closer shim		Opener shim	Closer shim
	<b>STEP 1</b> Measured gap values	Unloaded Gap 0.152	Loaded Gap 0.330	<b>Result of step 1</b> Actual GAP values	0.152	0.178
	<b>STEP 2</b> Current shim size	Opener shim	Closer shim 3.000	<b>Recommended shim</b>		3.078
	<b>STEP 3</b> Actual shim used	Opener shim	Closer shim 3.050	Estimated clearance with new shim installed		0.128
	<b>STEP 4</b> Measured gap values	Unloaded Gap 0.152	Loaded Gap 0.279	<b>Result of step 4</b> New actual gap	0.152	0.127
	Input values in blank cells			Calculated information		
		Opener shim	Closer shim		Opener shim	Closer shim
	<b>STEP 1</b> Measured gap values	Unloaded Gap 0.100	Loaded Gap 0.203	<b>Result of step 1</b> Actual GAP values	0.100	0.103
	<b>STEP 2</b> Current shim size	Opener shim	Closer shim	<b>Recommended shim</b>		
	<b>STEP 3</b> Actual shim used	Opener shim	Closer shim	Estimated clearance with new shim installed		
	<b>STEP 4</b> Measured gap values	Unloaded Gap	Loaded Gap	<b>Result of step 4</b> New actual gap		
	Input values in blank cells			Calculated information		
		Opener shim	Closer shim		Opener shim	Closer shim
	<b>STEP 1</b> Measured gap values	Unloaded Gap 0.076	Loaded Gap 0.178	<b>Result of step 1</b> Actual GAP values	0.076	0.102
	<b>STEP 2</b> Current shim size	Opener shim	Closer shim	<b>Recommended shim</b>		



<p>Horizontal cylinder intake valve Right</p>	<b>STEP 3</b> Actual shim used	Opener shim	Closer shim	Estimated clearance with new shim installed		
	<b>STEP 4</b> Measured gap values	Unloaded Gap	Loaded Gap	<b>Result of step 4</b> New actual gap		
	<b>Input values in blank cells</b>			<b>Calculated information</b>		
					Opener shim	Closer shim
<p>Horizontal cylinder exhaust valve Left</p>	<b>STEP 1</b> Measured gap values	Unloaded Gap	Loaded Gap	<b>Result of step 1</b> Actual GAP values	0.152	0.102
		0.152	0.254			
	<b>STEP 2</b> Current shim size	Opener shim	Closer shim	<b>Recommended shim</b>		
	<b>STEP 3</b> Actual shim used	Opener shim	Closer shim	Estimated clearance with new shim installed		
	<b>STEP 4</b> Measured gap values	Unloaded Gap	Loaded Gap	<b>Result of step 4</b> New actual gap		
<p>Horizontal cylinder exhaust valve Right</p>	<b>STEP 1</b> Measured gap values	Unloaded Gap	Loaded Gap	<b>Result of step 1</b> Actual GAP values	0.127	0.102
		0.127	0.229			
	<b>STEP 2</b> Current shim size	Opener shim	Closer shim	<b>Recommended shim</b>		
	<b>STEP 3</b> Actual shim used	Opener shim	Closer shim	Estimated clearance with new shim installed		
	<b>STEP 4</b> Measured gap values	Unloaded Gap	Loaded Gap	<b>Result of step 4</b> New actual gap		